MDT USER MANUAL

Version 07.24.26 Remington 700 Core Bottom Metal

CORE BOTTOM METAL

Remington 700 SA & LA CIP

HAVE QUESTIONS OR NEED ADDITIONAL SUPPORT?	support@mdttac.com +1 (604) 393-0800

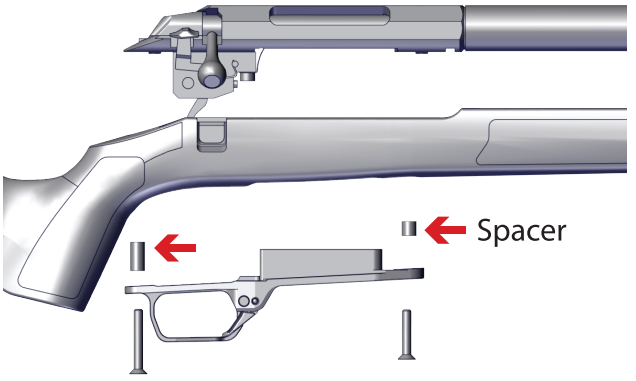
TOOLS REQUIRED
- 5/32” Hex Drive

SUPPLIED HARDWARE
- 1/4-28 x 1” BHCS
- 1/4-28 x 1.5” BHCS

BOTTOM METAL INSTALLATION IN THE TIMBR CORE

1. Take bottom metal out of the box and remove the nylon hex nuts from the action screws and set them aside, they are no longer needed.

2. Insert the supplied spacers into the **action screw** hole of the stock before you attach the bottom metal. MAKE SURE IT IS FULLY SEATED, as this controls the mag latch pin location. Failure to seat properly will result in feeding issues, and may damage components upon tightening the action screws.



3. Remove your barreled action from your factory stock and place the action into the TIMBR Core, then insert the core bottom metal into the bottom of the stock.

4. Using a **5/32” Hex Wrench,** loosely secure the bottom metal to your stock, using the provided 1/4-28 action screws. Tighten the screws making sure to get **3 full turns** of engagement. **Do not torque the screws yet.**

5. To ensure proper recoil lug contact, apply rearward pressure on the action. (To make this easier you can point the rifle verticle and give the buttstock a good couple taps on the table)

6. While maintaining rearward pressure on the action, torque the front then the rear action screws, using the rifle manufacturer recommended torque specs. If your using our pillars, we recommend 65 in-lbs.

7. Cycle the rifle a couple times to check the operation and fitment.

BOTTOM METAL INSTALLATION IN FACTORY STOCK OR MDT CRBN STOCK

1. Take bottom metal out of the box and remove the nylon hex nuts from the action screws and set them aside, they are no longer needed.

2. Place the bottom metal on the underside of your stock and make sure it site flush.

3. Place the action into your stock while holding in the bottom metal so it does not fall out.

4. Loosely secure the bottom metal to your stock, using the provided 1/4-28 action screws. With a **5/32” Hex Wrench**, tighten the screws making sure to get **3 full turns** of engagement. **Do not torque the screws yet.**

5. To ensure proper recoil lug contact, apply rearward pressure on the action. (To make this easier you can point the rifle verticle and give the buttstock a good couple taps on the table)

6. While maintaining rearward pressure on the action, torque the front then the rear action screws, using the rifle manufacturer recommended torque specs. If your using our pillars, we recommend 65 in-lbs.

7. Cycle the rifle a couple times to check the operation and fitment.

NOTE

- Will only work in stocks that have a Badger M5 bottom metal cutout.
- If you are experiencing feeding issues with the bottom metal in your factory stock, our pillars can be purchased separately. We recommended that a professional gunsmith install these to ensure proper fitment, feeding & bedding of your rifle.

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