

INSTALLATION

ONE-PIECE



Ensure that the firearm is safe and not loaded. Follow all rifle manufacturer recommendations for operation.



PREPARE MOUNT

- 1) Remove the ring caps with the included #25 Torx wrench.

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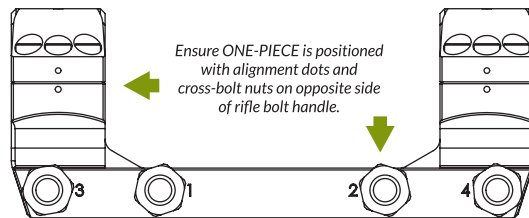
- 2) Set the ONE-PIECE onto the rifle scope base rail and finger-tighten the cross-bolts.

POSITION SCOPE

- 3) Place the scope into the ONE-PIECE and adjust mount or scope position as necessary for proper eye-relief.
- 4) Replace ring caps using alignment dots for orientation and finger-tighten Torx screws.

SECURE MOUNT TO RAIL

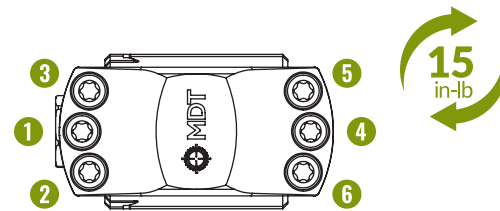
- 5) Push ONE-PIECE towards muzzle to ensure positive contact between rail and the ONE-PIECE recoil lug.
- 6) Tighten cross-bolts (in order 1,2,3,4) to 65 inch-pounds.



SECURE SCOPE IN RINGS

- 7) Tighten Torx screws on the indicator dot side (in order 1,2,3) to 15 in-lbs. There should be no gap between cap and base BUT do not over-tighten.

Typical torque settings can range between 15-25 in-lbs. Always consult scope manufacturer specs when torquing.



ALIGN SCOPE

- 8) Ensure scope is plumb and aligned. Tighten remaining scope cap screws (in order 4,5,6) to torque specs.

A gap between the cap and base on this side is expected.

Double check torque values on all screws once all are seated. Re-torque after initial use.

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ONE-PIECE

COMPETITION SCOPE MOUNT

ACCESSORY FOR BOLT-ACTION RIFLES

ELITE
SERIES