



**HAVE QUESTIONS OR  
NEED ADDITIONAL SUPPORT?**

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### TOOL REQUIRED

- 5mm Hex Wrench

### SUPPLIED HARDWARE

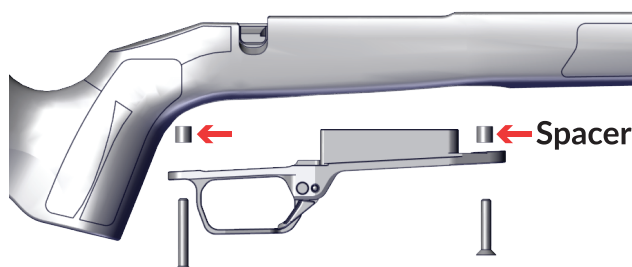
- M6-1.0 x 33mm FHCS
- M6-1.0 x 43mm FHCS
- Spacers (x2)

## INSTALLATION IN FACTORY OR CRBN ELITE STOCK

1. Take bottom metal out of the box and remove the nylon hex nuts from the action screws and set them aside, they are no longer needed.
2. Place the bottom metal on the underside of your stock and make sure it sits flush.
3. Place the action into your stock while holding in the bottom metal so it does not fall out.
4. Make sure to align the recoil lug against the action, then loosely secure the bottom metal to your stock, using the provided M6 action screws. With a **5mm Hex Drive**, tighten the screws making sure to get **3 full turns** of engagement.
5. Torque the front then rear action screws using the stock manufacturer recommended Torque specs. If you are using our pillars, we recommend 65 in-lb.
6. Cycle the rifle a couple times to check the operation and fitment.

## INSTALLATION ON THE TIMBR CORE

1. Take bottom metal out of the box and remove the nylon hex nuts from the action screws and set them aside, they are no longer needed.
2. Insert the supplied spacers into the **action screw** holes of the stock before you attach the bottom metal. **MAKE SURE IT IS FULLY SEATED**, as this controls the mag latch pin location. Failure to seat properly will result in feeding issues, and may damage components upon tightening the action screws.



3. Place the action into your stock while holding in the bottom metal so it does not fall out.
4. Make sure to align the recoil lug against the action, then loosely secure the bottom metal to your stock, using the provided M6 action screws. With a **5mm Hex Wrench**, tighten the screws making sure to get **3 full turns** of engagement.
5. Torque the front then rear action screws using the **65 in-lb**.
6. Cycle the rifle a couple times to check the operation and fitment.

## NOTE

- Not compatible with the following magazine (with the standard pre-installed magazine latch)
  - PMAG 10 7.62AC - AICS Short Action
  - PMAG 5 7.62AC - AICS Short Action
- We can't guarantee proper function for all aftermarket Tikka Stocks that are out there with a CTR bottom metal cutout. In cases where feeding seems to be an issue for aftermarket Tikka Stocks we recommend installing our pillar set to ensure the magazine latch pin hole sits at the correct height from the action. Alternatively the user can buy the adjustable latch to fine tune the magazine latch height.

**WANT TO LEARN MORE?  
CHECK OUT OUR INSTALL VIDEO**

