

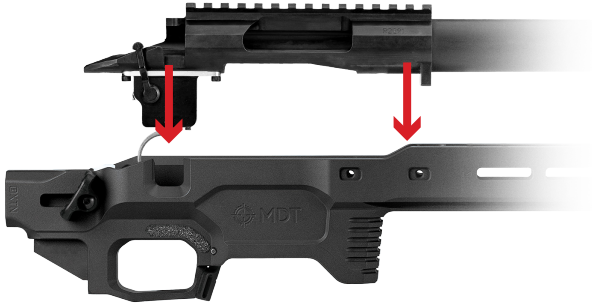


**HAVE QUESTIONS OR
NEED ADDITIONAL SUPPORT?**

**support@mdttac.com
+1 (604) 393-0800**

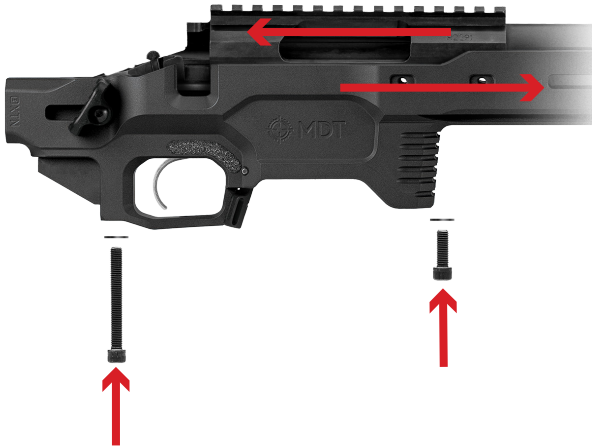
INSTALLATION

1. Remove the bolt from the action and place the barred action into the the ACC Elite, ensuring that the recoil lug is firmly seated against the back of the recoil pocket.



2. While applying rearward pressure on the rifle (if you hold your rifle vertical, it will make this step easier) insert the supplied washers and action screws into the chassis, first torquing the front then the rear action screw.

(See back of manual for inlet-specific torque specs and tools)



M-LOK THUMB REST INSTALLATION

Install onto any M-LOK slot. Loosen the screw with a **1/8" Hex Key** to tighten to chassis.



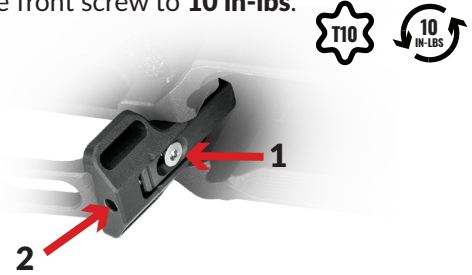
ACC ELITE CHASSIS SYSTEM

SUPPLIED HARDWARE

- Magazine Plastic Dowels (x6)
- Grip Tape
- M-LOK Thumb Rest (x2)
- Action Screws & Washers (x2)

MAGAZINE LATCH ADJUSTMENT

Loosen the front screw with a **T10** Wrench. Insert a magazine and adjust the latch height with the bottom screw. When the magazine can latch and has a little bit of up/down movement, remove the magazine and tighten the front screw to **10 in-lbs**.



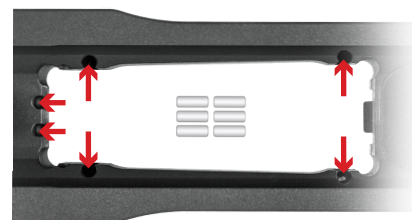
GRIP TAPE INSTALL

For increased grip and tactile awareness, optional grip tape is included. Align the bottom tape on the underside of the forend, between the M-LOK slots. Smaller piece is meant to go over the top part of the trigger guard to help indexing for your finger before you use the trigger.



MAGAZINE DOWEL INSTALL

To reduce side to side movement of the magazine and to increase feeding reliability, you can install up to six plastic dowels. The slots are located inside the magwell.





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Rifle	Tool	Torque Specs	Inlet Specific Information
CZ457	4mm Hex Wrench	45 inch-pounds	Will need to replace the barrel set screws with the 3mm screws provided with the chassis. Torque to 30 in-lbs
Remington 700 SA	3/16" Hex Wrench	60-65 inch-pounds	
Remington 700 LA CIP 3.850"	3/16" Hex Wrench	60-65 inch-pounds	
Ruger American SA	3/16" Hex Wrench	60-65 inch-pounds	
Savage SA	3/16" Hex Wrench	60-65 inch-pounds	Will need to attach supplied oval washer on front action screw, rotating forward or back depending on the action screw spacing you have
Tikka T3/T3x SA	4mm Hex Wrench	60-65 inch-pounds	

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ACC ELITE CHASSIS SYSTEM

Inlet Specific Information

CZ457 INSTALLATION

1. You will need to remove the barrel set screws one at a time and replace them with the provided M6-1.0 x 8MM set screws. Using a **3MM Hex Drive**, torque to **30 inch-pounds**.
2. Drop barreled action into the chassis ensuring action is properly aligned with the recoil lug.
3. While pushing the action back towards the buttstock, insert the supplied action screws, using a **4MM Hex Drive**, torque up to **45 inch-pounds**, first tightening the front then back action screw.

[Photo Updating Soon]

Note: Torque to preference while tuning, ensuring the final torque does not exceed 45 in-lbs.

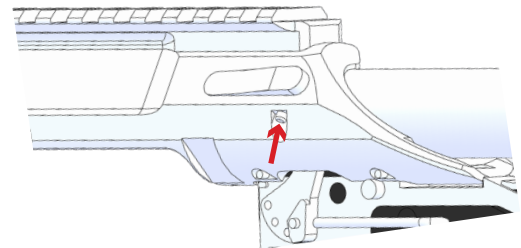
MAG LATCH INSTALLATION

Ruger American SA Inlets

1. Rifle Installation will be the same as stated on the first page of the manual.
2. The magazine latch however will have to be installed once the rear action screw has been secured.
3. Position spring within the back side of the magazine latch, ensuring that the looped end of the spring is facing forward.
4. Insert the dowel pin into the side of the magazine latch & spring until it sits flush with the magazine latch.
5. Take the magazine latch & spring and position it in the bottom metal metal ensuring that the assembly pin lines up with the magazine latch pin hole.
6. Using a **1/8" pin punch**, start pushing out the dowel pin in exchange for the pin punch, making sure to not pull out the pin punch once the dowel pin has been removed.
7. Using a small hammer, start inserting the magazine latch pin into the magazine latch pin hole, chasing out the **1/8" pin punch** until it is completely pushed out.
8. Once the magazine latch pin has been installed, make sure that it is evenly seated side to side.

RUGER AMERICAN BOLT STOP PIN INSTALL

You will need to replace the bolt stop pin in your action before installing your rifle in the chassis, using the supplied 20mm Pin (The longest out of the 3)



WANT TO LEARN MORE?
CHECK OUT OUR INSTALL VIDEO

