

INSTALLATION INSTRUCTIONS

XRS CROSSOVER RIFLE STOCK



DANGER: Ensure that the firearm is safe and not loaded. Follow all rifle manufacturer recommendations for operation.



1. Remove the barrelled action from your current rifle stock.
2. Place your action into the XRS chassis and begin to secure action screws, beginning with the front.
3. Pull the action back to ensure the recoil lug makes firm contact with the chassis.
4. Torque the supplied action screws down to 60 in-lb. The front action screw should be tightened first, then the rear.
5. Test your rifle functions. (cycle bolt, fit magazine etc.)
6. Install accessories as required.

CAUTION:

Re-torque action screws after initial use. (Approx 100 rounds)



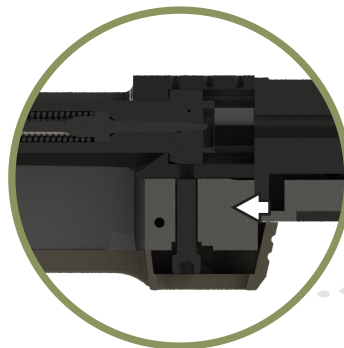
1.



2.



3.



4.



MDT

**For Howa inlets, the grip needs to be removed in order to access the rear action screw.