

SRS Lite V2

V1.0 Oct 2019



SRS Lite V2

Thank you for choosing the MDT SRS Lite V2. The SRS Lite V2 has been designed to allow a balance between adjustability and affordability while ensuring a rock-solid connection between the user and their rifle.

- The SRS Lite V2 has the following features:
- Near infinite positioning along the cheekriser rods by use of two set screws.
- 4X 1/4" easy change LOP spacers (additional spacers are available upon request)
- 4X QD flush cup sling mounts for sling loop placement options
- Bottom M-lok slot for additional attachments,
- Hand scoop to ensure an ergonomic fit between the buttstock and your chassis system
- Crafted from 6061 aluminum - eliminating warping and distortion.
- Cerakote® finishing

CAUTION: AVOID RESTING OR HITTING THE BARREL AGAINST ANY SURFACE WHILE HANDLING THE ACTION, STOCK, AND CHASSIS.

TOOLS REQUIRED

- 5/32" Allen wrench
- 1/8" Allen wrench
- 5/8" wrench, or crescent wrench

INSTALLATION OF THE SRS LITE V2

1. Ensure the firearm is unloaded;
2. Remove the magazine and bolt;
3. Remove the current buttstock;
4. Screw the included mini buffer tube into your chassis, and tighten using a crescent wrench or $\frac{5}{8}$ " wrench;
5. Slide the SRS Lite V2 over the mini buffer tube;
6. Thread the included $\frac{1}{4}$ " socket head cap screw through the buttstock into the mini buffer tube. Apply modest force and screw the screw an additional quarter-rotation; this will clamp the stock onto the buffer tube.

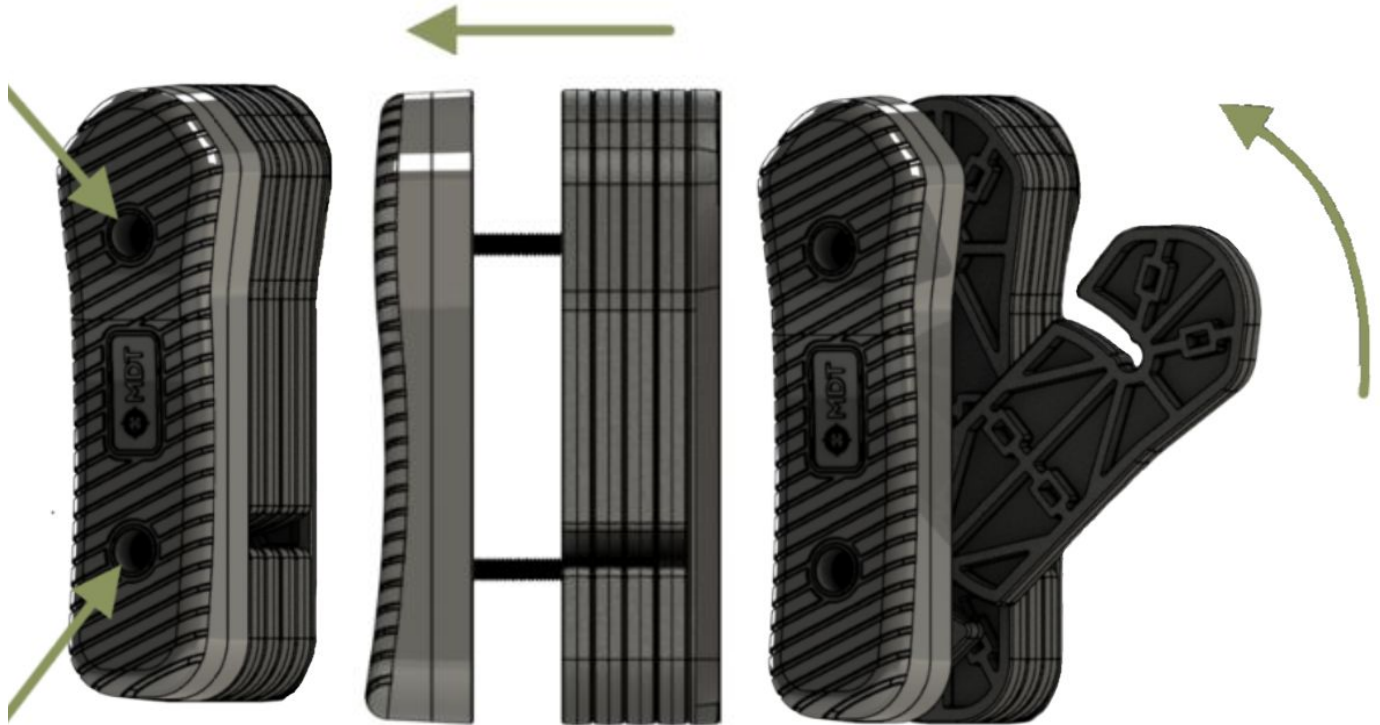
ADJUSTING THE CHEEKRISE POSITION

1. To adjust the cheek-riser height, loosen the two $\frac{1}{4}$ -20 brass tipped set screws on the side of the buttstock using a $\frac{1}{8}$ " hex allen key.
2. Move the cheek-riser to the desired location.
3. Re-tighten the two $\frac{1}{4}$ -20 brass tipped set screws.



ADJUSTING THE LENGTH OF PULL (LOP)

1. To adjust the LOP, loosen the two #10-32 socket head cap screws in the back of the buttpad. This will allow you to move the buttpad backwards and create space to add or remove a spacer.
2. To add spacers, first ensure that all existing spacers are pressed forward, creating a space directly in front of the buttpad.
3. Position the spacer slot onto the bottom screw. There will be a slight click as the screw goes into its required spot
4. Pivot the spacer about the screw to engage the second screw.
5. Re-tighten the #10-32 screws.



MAINTENANCE INFORMATION

NOTICE: THIS MANUAL COMPLEMENTS YOUR RIFLE MANUFACTURER'S MANUAL. FOLLOW ITS LUBRICATION AND MAINTENANCE INSTRUCTIONS.

When should I clean and lubricate my new MDT chassis?

- Before and after long-term storage;
- Soon after being subject to adverse conditions such as rain, snow, mud, sleet, or saltwater;
- Soon after operating in rough conditions such as lying on the ground outdoors or dropped in mud.

How should I clean and lubricate my MDT chassis?

- Use a damp (not wet) clean cloth to remove dirt and other stains from the surfaces.
- Use a dry clean cloth to dry and finish the cleaning;
- Do not apply oil on the chassis surfaces;
- After cleaning, place a drop of gun oil in the sling swivel stud, magazine lock pin, action screw, and pistol grip screw.

NOTE: AFTER USE UNDER EXTREME CONDITIONS, IT MAY BE NECESSARY TO DISASSEMBLE THE CHASSIS FOR PROPER CLEANING.

Is the MDT chassis corrosion-proof?

- Yes, the MDT chassis coating provides superior corrosion protection using Cerakote®.
- However, only proper care can keep your firearm and chassis system in good operating condition, and maintain its appearance.
- If after extensive use the protective coating on plated parts shows signs of reduced corrosion protection, recoat or replace the parts to ensure the integrity of the chassis.

WARRANTY

What warranty does MDT provide?

- MDT offers a 100% satisfaction guarantee on all products. If you receive any of MDT product, but you are not completely satisfied, return it to MDT's central office within 30 days for a 100% refund.
- All our products come with lifetime support against defects.
- Performing modifications/alterations to the product voids all warranties, expressed or implied.

How do I claim warranty on a MDT product?

- If you experience a problem with your MDT Rifle Chassis system, call us or initiate a service ticket through the MDT website.
- Warranty claims must show the product model, a contact email, a phone number, and a description of the problem.

How MDT process warranty claims?

- Upon receiving the item, MDT decides whether to accept the warranty claim, and whether to repair or replace the parts, at its discretion.
- MDT accepts no responsibility for loss or damage in transit.
- MDT pays for shipping and insurance charges for the return to the owner, ONLY after accepting the warranty claim.
- If non-warranty parts or services are required, MDT provides an estimate for approval prior to performing any service.

What are the warranty limitations?

- This warranty is exclusive and is in lieu of any and all other warranties, expressed or implied. No implied warranties of merchantability or fitness for a particular purpose are given and any and all liability for breach of any implied warranty or warranty created by law is disclaimed.
- Under no circumstances shall MDT be liable for incidental or consequential damages with respect to economic loss, injury, death or property damage, whether as a result of breach of this warranty, negligence or otherwise.

Jurisdictional Exceptions:

- Some jurisdictions do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.
- Some jurisdictions do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you completely or in part.
- This warranty gives you specific legal rights. You may also have other rights that vary from jurisdiction to jurisdiction.

SAFETY GUIDELINES

1. ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION.

UNLOAD ALL FIREARMS WHEN NOT IN USE. ALWAYS VERIFY. Never allow your firearm to point at anything you do not intend to shoot. Always handle any firearm as if it were loaded and ready to shoot. Load your firearm only when you are in the field or on the target range and ready to fire. Unload as soon as you finish shooting. Verify that the firearm is unloaded before storing.

2. DO NOT RELY ON ANY MECHANICAL SAFETY.

Safety devices are not a substitute for safe handling procedures. Treat every firearm as if it can fire at any time, regardless of the safety position. Do not touch the trigger until you are ready to fire.

3. UNDERSTAND THE TARGET AND WHAT IS BEYOND THE TARGET.

Do not fire unless you know exactly where your shot is going, and what is beyond the expected point of impact. Never fire at a sound, a movement, or a patch of color. If you cannot see clearly what is beyond the target, DO NOT SHOOT.

4. NEVER SHOOT AT WATER OR AT A HARD SURFACE.

Shooting at water, rocks, or other hard surface may result in bullet fragmentation with unpredictable flight paths.

5. USE PROPER AMMUNITION.

The use of wrong ammunition, mixed ammunition, or improperly reloaded ammunition may result in serious injuries or death, and catastrophic damage to your firearm. Check each round before loading. If in doubt, DO NOT SHOOT.

6. IF THE FIREARM FAILS TO FIRE, DO NOT MOVE.

If the ammunition does not fire when you pull the trigger, stop and keep the muzzle pointed in a safe direction. Wait 15 seconds before opening the chamber. Look away from the chamber while opening it and removing the round. In semi-automatic firearms, remove the magazine before manually cycling the round. Properly discard the round immediately. DO NOT try to fire it again.

7. ALWAYS WEAR EYE AND EAR PROTECTION WHEN SHOOTING.

Wear protective shooting glasses to guard against any combustion discharges, cartridges ejection, or debris resulting from firing your firearm or firearms around you. Also, wear eye protection when you are disassembling or cleaning a firearm to guard against tensioned parts and cleaning solvents. Always use ear protection.

8. VERIFY THAT ACTION AND BARREL ARE CLEAR BEFORE SHOOTING.

Before loading your gun, inspect the action and barrel to ensure there are no obstructions such as snow, mud, excess lubricant, cleaning patches, or any other foreign material.

9. LEARN THE PARTICULAR CHARACTERISTICS OF EACH FIREARM.

Not all firearms are alike. Become very familiar with the firearm before shooting. Learn safe handling procedures for loading, unloading, carrying, shooting and storing each firearm before firing the first round.

10. SHOOT SOBER!

NEVER handle any firearm while under the influence of alcohol, drugs, or any medication that may impair your senses in any form.

DISCLAIMER

MDT SHALL NOT BE RESPONSIBLE IN ANY MANNER WHATSOEVER FOR INJURY, DEATH, OR DAMAGE TO PROPERTY AS A RESULT OF THE INTENTIONAL OR ACCIDENTAL MISUSE OF THIS PRODUCT, OR FROM ITS PROPER FUNCTION WHEN THE PRODUCT IS USED FOR PURPOSES FOR WHICH IT WAS NOT DESIGNED.