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PRODUCT OF CANADA Modular Driven Technologies | V1 | 11/18



# INSTALLATION INSTRUCTIONS

**THIS IS NOT A FIREARM**  
THIS IS A RIFLE STOCK REPLACEMENT ACCESSORY ONLY

**Super simple installation.**  
**No gunsmithing required.**

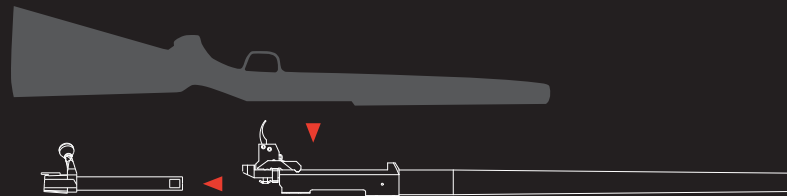
1

# THREE STEPS TO ACCURACY



Remove your rifle action from the manufacturer stock.

Save the stock, chuck the stock. Your choice. And make sure your bolt is removed!

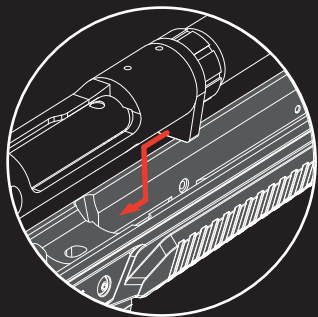
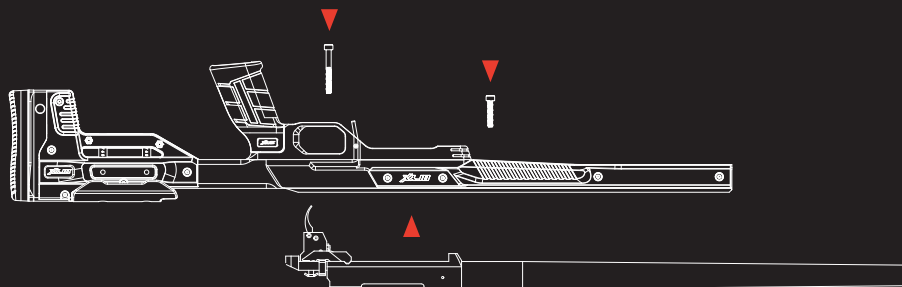


**DANGER:** Ensure that the firearm is safe and not loaded. Follow all rifle manufacturer recommendations for operation.

Please see our website for the latest assembly instructions.

2

Drop your action into your new ORYX chassis system.



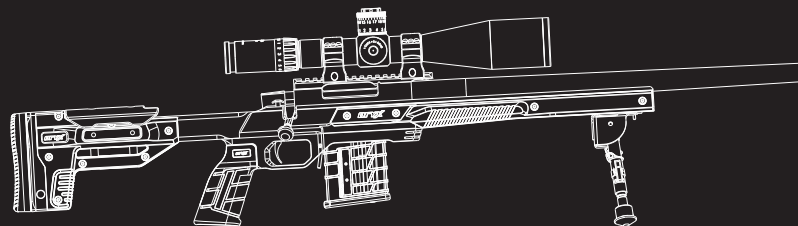
Hold the action firmly against the recoil lug - secure with included action screws - tighten to 60 in-lb or an extra 1/4 turn past snug!



3

Get out there and shoot!  
You won't get better staring at it.

Put back your bolt, add your scope, load up a fresh mag and experience the difference ORYX makes to your accuracy!



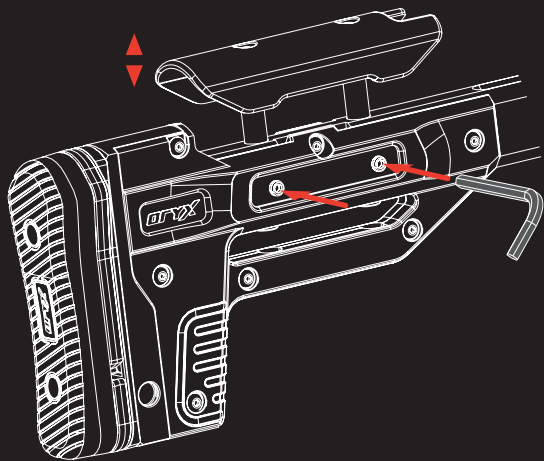
**CAUTION:**  
Re-torque action screws after initial use.  
(Approx 100 rounds)



**a**

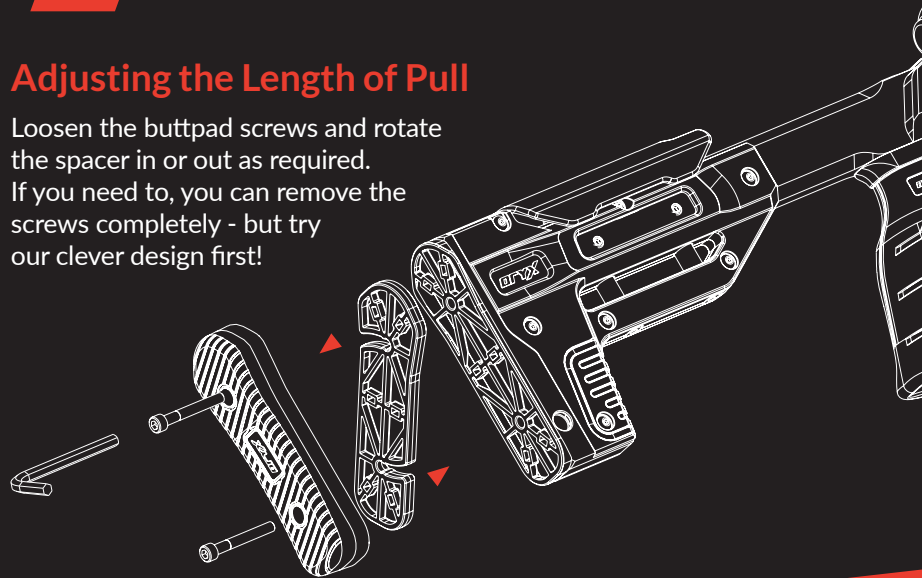
## Adjusting the Cheekriser

Loosen the 2 set-screws holding cheekriser in place.  
Slide up or down into your preferred position.  
Then tighten them up - firmly!

**b**

## Adjusting the Length of Pull

Loosen the buttpad screws and rotate the spacer in or out as required.  
If you need to, you can remove the screws completely - but try our clever design first!

**ORYX**